

#### Introduction



**THOPTEC GmbH** was founded in 2003 as a purely commercial enterprise. Over the years THOPTEC became a manufacturer, has specialized in the production of elastic fastenings, their accessories, customized injection moulded parts, laser cuttings and engravings. The resulting know-how means a major benefit and advantage for the customers.

Today the **THOPTEC Entwicklungs und Vertriebs GmbH** is not just a manufacturer, but also provide customers with support for special solutions where needed, beginning by product planning and design up to a final serial production.

We will find the best solutions for mounting electronic components in your equipment.

- $\rightarrow$  The **technical support**,
- $\rightarrow$  our needs-based storage ,
- → our sustainability (REACH & RoHs conform)
- $\rightarrow$  our price stability,
- $\rightarrow$  our flexibility,

are highly appreciated by our customers!

THOPTEC Entwicklungs und Vertriebs GmbH is certified to DIN EN ISO 9001:2008 since 14. September 2015. 2018 re - certified to DIN EN ISO 9001:2015 2021 re - certified to DIN EN ISO 9001:2015

#### THOPTEC Entwicklungs und Vertriebs GmbH

Elkofener Weg 22 / RG D - 85567 Grafing-Schammach Fon.: +49 (0)8092 2320-518

Fax.: +49 (0)8092 2320-524 info@thoptec.de

www.thoptec.de

\$	Axial fan fasteners / fan sleeves	page	4
<b>€</b> )))db	Noise measurement report	page	5
$\diamond$	Fan sleeves type LM	page	6 - 7
° °	Mounting styles, hole cut-outs and accessories for fan sleeves type LM	page	8 - 9
$\Diamond$	Plug fan sleeves type SLM	page	10 - 11
	Mounting styles, hole cut-outs and accessories for plug fan sleeves type SLM	page	12
	Guard grills	page	13
	Fan guard-EMI-shields	page	14 - 15
	Insect screens	page	16
	Coarse dust filter	page	17
	Lamella and safety rivets	page	18
Ø	Speaker fasteners	page	19
()	Radial blower fasteners, mounting styles and accessories	page	20 - 21
	Hard disk sleeves and mounting styles	page	22 - 23
1 <b>1</b>	PCB fasteners	page	24
3	Mounting styles / hole cut-outs for PCB fasteners	page	25
	Universal mounting elements	page	26
ALL-CERT	ISO 9001 Certification	page	27
	Injection moulded parts	page	28
	Laser cutting and engraving	page	29
	Distributors and partners	page	30 - 31
	Distributors and partners	page	29 30 - 31

Index

subject to technical changes and misprints 08.2023

3

### Axial fan fasteners / fan sleeves



With the patented elastic sleeves you can fasten axial fans quickly and safely without tools and screws on a mounting plate or housing wall. Made of elastic material the sleeves absorb vibrations, so that the noise level can be reduced up to 9 db (see also the noise measurement report, page 3). The sleeves are available in two different types and are applicable with all standardized axial fans from various manufacturers.

**Type LM** has plug-in pegs with drilled holes to fasten the guard grill.

> Mounting latch for pulling the corners over the fan flanges

**Type SLM** with plug-in nipples for pulling through drilled holes

Type LM with plug-in pegs (recommended for new developments)

Using type LM fan sleeves is the fastest way to mount and dismount axial fans.

In addition, suitable accessories are available like fan guard-EMI-shields, coarse dust filters, insect screens and guard grills. All in combination with the fan sleeve type LM can be mounted without tools fast and safely.

#### Type SLM with plug-in nipples (recommended for subsequent installations)

Type SLM is perfect for the subsequent installations/ retrofittings of present devices as the plug-in nipples are compatible to the **existing hole** cut-outs. They can be pulled through the present standard drilled holes in the housing wall.

In addition, suitable accessories are available like fan guard-EMI-shields and insect screens.

## Noise measurement report

#### concerning elastic fan sleeves

Date:		10.06.2003								
Place:		Edel and Unedel Metall	BG Sennfeld							
Condition:		Sound cabin 31° C								
Measuring equipment:		Brühl & Kjaer Type 223	3							
Level before measurement:		0 dB (A)								
Instrument setting:		LT								
Frequency range (FSD):		70 - (90)								
Processing:		Planning office HK, Prot	f. Urban Str. 9a, 83043 E	Bad Aibling						
Operator:		Mr. Holger Korb								
Technical Support:		Mr. Kaiser								
Processing:										
Set-up 1:	Into a standard PC housing of metal, (460 x 420 x 190 l/h/b) fan model PAPST TYPE 8412 NG 12V; DC170 mA was attached directly in the housing with 4 screws. Power supply transformer with 12 volt level.									
Measurement 1:	From a distance	e of 100 cm ( <b>X</b> ) and 150	cm ( <b>Y</b> ) with fixed measu	rement device						
Set-up 2:	Into a standard PC housing of metal, (460 x 420 x 190 l/h/b) fan model PAPST TYPE 8412 NG 12V; DC170 mA was attached with the elastic sleeve by THOPTEC GmbH into four 6 mm large mounting holes. Power supply transformer with 12 volt level.									
Measurement 2:	From a distance	e of 100 cm ( <b>X</b> ) and 150	cm ( <b>Y</b> ) with fixed measu	rement device.						
Measurement results:	(X) 100 cm db (A)	(Y) 150 cm db (A)	Delta 100 cm db (A)	Delta 150 cm db (A)						
Set-up/Measurement 1 attached directly with four screws	58,70	50,60								
Set-up/Measurement 2 attached with fan sleeve	49,65	47,00	- 9,05	- 3,60						
Comment:	With the could be reduce and a perceived	elastic fan sleeve ed up to 9,05 db (A). Tl I reduction of one-third to	from THOPTEC his equates a noise red human ears.	the noise level uction of 15,42 percent						
Explanation:	The resonating fan is attach frequencies, hi develops noise develops noise	cavity and the vibrated are the deciding gh or low, determine t at a higher frequency at a lower frequency.	tion behaviour of the factors in noise of the subjective noise pe is perceived to be qu	material to which the development. Different erception. A fan which ieter than a fan which						
	Signed: Ho	olger Korb	Bad Aibling June 12,	2003						

### Fan sleeves type LM



# Overview fan sleeves type LM

Article no.	Α	В	С	D	E	F	G	H	S	Panel thickness
LM-25-100-10	27	25	24	3,5	20,25	12,25	10,0	2,0	1,0	0,75 to 1,25
LM-25-100-20	27	25	24	3,5	21,25	12,25	10,0	2,0	2,0	1,50 to 2,50
LM-30-100-10	33	30	28	4,0	22,25	13,25	10,0 *	3,0	1,0	0,75 to 1,25
LM-30-100-20	33	30	28	4,0	23,25	13,25	10,0 *	4,0	2,0	1,50 to 2,50
LM-40-20-10-F	43	40	38	4,5	14,75	5,25	2,0	3,5	1,0	0,75 to 1,25
LM-40-20-20-F	43	40	38	4,5	15,75	5,25	2,0	4,5	2,0	1,50 to 2,50
LM-40-40-10-F	43	40	38	4,5	16,75	7,25	4,0	3,5	1,0	0,75 to 1,25
LM-40-40-20-F	43	40	38	4,5	17,75	7,25	4,0	4,5	2,0	1,50 to 2,50
LM-40-100-10	43	40	38	4,5	22,75	13,25	10,0 *	3,5	1,0	0,75 to 1,25
LM-40-100-20	43	40	38	4,5	23,75	13,25	10,0 *	4,5	2,0	1,50 to 2,50
LM-40-150-10	43	40	38	4,5	27,75	18,25	15,0 *	3,5	1,0	0,75 to 1,25
LM-40-150-20	43	40	38	4,5	28,75	18,25	15,0 *	4,5	2,0	1,50 to 2,50
LM-40-200-10	43	40	38	4,5	32,75	23,25	20,0 *	3,5	1,0	0,75 to 1,25
LM-40-200-20	43	40	38	4,5	33,75	23,25	20,0 *	4,5	2,0	1,50 to 2,50
LM-50-25-10-F (B42)	53	50	48	4,5	15,25	5,75	2,5	3,5	1,0	0,75 to 1,25
LM-50-25-20-F (B42)	53	50	48	4,5	16,5	5,75	2,5	4,5	2,0	1,50 to 2,50
LM-50-100-10 (B40)	53	50	48	4,5	22,75	13,25	10,0 *	3,5	1,0	0,75 to 1,25
LM-50-100-20 (B40)	53	50	48	4,5	23,75	13,25	10,0 *	4,5	2,0	1,50 to 2,50
LM-50-150-10 (B40)	53	50	48	4,5	27,75	18,25	15,0 *	3,5	1,0	0,75 to 1,25
LM-50-150-20 (B40)	53	50	48	4,5	28,75	18,25	15,0 *	4,5	2,0	1,50 to 2,50
LM-50-200-10 (B40)	53	50	48	4,5	32,75	23,35	20,0 *	3,5	1,0	0,75 to 1,25
LM-50-200-20 (B40)	53	50	48	4,5	33,75	23,25	20,0 *	4,5	2,0	1,50 to 2,50
LM-60-30-10 (-F)	64	60	58	5,0	17,50	7,50	3,0	4,0	1,0	0,75 to 1,25
LM-60-30-20 (-F)	64	60	58	5,0	18,50	7,50	3,0	5,0	2,0	1,50 to 2,50
LM-60-40-10 (-F)	64	60	58	5,0	18,50	8,50	4,0	4,0	1,0	0,75 to 1,25
LM-60-40-20 (-F)	64	60	58	5,0	19,50	8,50	4,0	5,0	2,0	1,50 to 2,50
LM-80-30-10 (-F)	84	80	77	5,8	17,50	7,50	3,0	4,0	1,0	0,75 to 1,25
LM-80-30-20 (-F)	84	80	77	5,8	18,50	7,50	3,0	5,0	2,0	1,50 to 2,50
LM-80-40-10 (-F)	84	80	77	5,8	18,50	8,50	4,0	4,0	1,0	0,75 to 1,25
LM-80-40-20 (-F)	84	80	77	5,8	19,50	8,50	4,0	5,0	2,0	1,50 to 2,50
LM-80-50-10 (-F)	84	80	77	5,8	20,50	9,50	5,0	4,0	1,0	0,75 to 1,25
LM-80-50-20 (-F)	84	80	77	5,8	21,50	9,50	5,0	5,0	2,0	1,50 to 2,50
LM-92-40-10(-F)	97	92	89	6,0	19,50	9,50	4,0	4,0	1,0	0,75 to 1,25
LM-92-40-20 (-F)	97	92	89	6,0	20,50	9,50	4,0	5,0	2,0	1,50 to 2,50
LM-92-50-10 (-F)	97	92	89	6,0	21,50	10,50	5,0	4,0	1,0	0,75 to 1,25
LM-92-50-20 (-F)	97	92	89	6,0	22,50	10,50	5,0	5,0	2,0	1,50 to 2,50
LM-92-60-10 (-F)	97	92	89	6,0	23,50	11,50	6,0	4,0	1,0	0,75 to 1,25
LM-92-60-20 (-F)	97	92	89	6,0	24,50	11,50	6,0	5,0	2,0	1,50 to 2,50
LM-119-40-10 (-F)	125	119	116	8,0	22,00	9,50	4,0	4,5	1,0	0,75 to 1,25
LM-119-40-20 (-F)	125	119	116	8,0	23,00	9,50	4,0	5,5	2,0	1,50 to 2,50
LM-119-50-10 (-F)	125	119	116	8,0	24,00	10,50	5,0	4,5	1,0	0,75 to 1,25
LM-119-50-20 (-F)	125	119	116	8,0	25,00	10,50	5,0	5,5	2,0	1,50 to 2,50
LM-119-60-10 (-F)	125	119	116	8,0	26,00	11,50	6,0	4,5	1,0	0,75 to 1,25
LM-119-60-20 (-F)	125	119	116	8,0	27,00	11,50	6,0	5,5	2,0	1,50 to 2,50
All dimensions in mm!	Other s	leeves/dir	nensions	on reques	st! CAL	Data shee	ts on www.t	hoptec.de	e and on	"TraceParts".
Legena:										

Size A:	max. outside dimension	Size D:	diameter of the plug-in peg	Size G:	flange thickness or fan height
Size B:	fan size	Size E:	overall height of the fan sleeve	Size H:	height of the plug-in peg over the fan sleeve
Size C:	min. inside dimension	Size F:	height of the fan sleeve without plug-in peg	Size S:	clearance of the plug-in peg

The fan sleeves for type LM can be fixed in 4 different ways, depending on the hole cut-outs and space circumstances. It has to be used just one hole cut-out possibility to mount the sleeve on a mounting plate or housing wall.



#### Plug-and-push/ pull mounting style/ hole cut-out no.1 (recommended )

First of all pull the sleeve over the flange of the fan. Then plug in the four pegs into the larger holes C1 of the mounting panel and push or pull them into the smaller holes C2.

This hole cut-out is also a very popular one. However there must be enough space for installation for being able to push/ pull the fan including the fan sleeve in one direction. The backside needs not to be accessible.

#### Plug-and-turn mounting style/ hole cut-out no.2 (recommended )

First of all pull the sleeve over the flange of the fan. Then plug in the four pegs into the larger holes C1 of the mounting panel and turn them into the smaller holes C2.

This hole cut-out is the most popular one. However there must be enough space for installation for being able to turn the fan including the fan sleeve. The backside needs not to be accessible.

#### Plug-in mounting style/ hole cut-out no.3 (conditionally recommended )

First of all pull the sleeve over the flange of the fan. Then plug-in the four pegs through the drilled holes B of the mounting panel and pull them out on the backside. Therefore the drilled holes need to be chamfered slightly from the installation side.

This hole cut-out is preferred if space circumstances are very tight. The **backside however needs to be accessible** for being able to pull out the pegs.



#### Plug-and-pull mounting style/ hole cut-out no.4 (conditionally recommended )

First of all plug in the four pegs through the 45° outbreaks in the mounting panel and then pull them lateral into the holes C2. Now put the fan into the sleeve and pull the corners over the flange of the fan.

This hole cut-out is preferred if there is enough space arround the fan for being able to pull the sleeve over the flange. The backside needs not to be accessible.

hole pattern dimensions	Α	В	C1	C2	D	R	W	Detail X	Please Note !!		
For LM-25	20,0	3,8	3,5	4,5	3,50	0,2-0,5	14,5°		By adjusting the size D/ W and		
For LM-30	24,0	4,5	5,5	4,0	5,00	0,5-1,0	16,5°		the size of radius R the resistance of power to mount and dismount the fan including the fan sleeve can be altered.		
For LM-40	32,0	5,0	6,5	4,5	5,75	0,5-1,0	14,5°				
For LM-50	40,0 / 42,0	5,0	6,5	4,5	5,75	0,5-1,0	11,0°				
For LM-60	50,0	5,5	7,5	5,0	6,50	0,5-1,0	10,5°				
For LM-80	71,5	6,5	8,0	6,0	7,00	0,5-1,0	8,0°				
For LM-92	82,5	6,5	8,5	6,0	7,25	0,5-1,0	7,0°	Form/ dime	nsions of		
For LM-119	105,0	8,5	11,0	8,0	9,50	1,0-2,0	7,0°	Ø 👗 are deper manufacture	nding on the ers of fans		
All dimensio	ons in mm!	Downloads	for CAD datas	s of hole cut-	outs at: www	v.thoptec.com					

8

### Accessories for fan sleeves type LM



#### **Mounting information**

Into the drilled holes of the protruding pegs at the outside of the housing wall you can mount our specially developed accessories like guard grills, coarse dust filters, fan guard-EMI-shields and insect screens.

Also you can use customary guard grills, which can be fixed with either screws or our specially developed lamella rivets. Important to know: The protruding pegs ensure sufficient space for air circulation to avoid overheating and possible damage of the device.



### Plug-in fan sleeves type SLM





G





Attention: This fan sleeve is intended as a temporary solution if a housing change is not possible immediately. For series use with our accessories, we recommend the LM type with one of the hole patterns recommended on page 8.

For the article definition you need the fan size (size B), the flange thickness (size G/ see picture left) and also the panel thickness.

Small fans do not have an extra flange (see picture right). For these fans the flange means the height of the fan (size G).

With \* marked fan-types size G equals the fan height.



# Overview fan sleeves type SLM

Article no.	Α	В	С	D	E	F	G	н	S	panel thickness
SLM-25-100-10	27	25	24	2,6	24,00	12,25	10,0	6,0	0,75	0,75 to 1,75
SLM-25-100-20	27	25	24	2,6	25,00	12,25	10,0	6,0	1,75	2,00 to 3,50
SLM-30-100-10	33	30	28	2,6	27,00	13,25	10,0 *	7,0	0,75	0,75 to 1,75
SLM-30-100-20	33	30	28	2,6	28,00	13,25	10,0 *	7,0	1,75	2,00 to 3,50
SLM-40-20-10-F	43	40	38	4,0	20,00	5,25	2,0	8,0	0,75	0,75 to 1,75
SLM-40-20-20-F	43	40	38	4,0	21,00	5,25	2,0	8,0	1,75	2,00 to 3,50
SLM-40-40-10-F	43	40	38	4,0	22,00	7,25	4,0	8,0	0,75	0,75 to 1,75
SLM-40-40-20-F	43	40	38	4,0	23,00	7,25	4,0	8,0	1,75	2,00 to 3,50
SLM-40-100-10	43	40	38	4,0	28,00	13,25	10,0 *	8,0	0,75	0,75 to 1,75
SLM-40-100-20	43	40	38	4,0	29,00	13,25	10,0 *	8,0	1,75	2,00 to 3,50
SLM-40-150-10	43	40	38	4,0	33,00	18,25	15,0 *	8,0	0,75	0,75 to 1,75
SLM-40-150-20	43	40	38	4,0	34,00	18,25	15,0 *	8,0	1,75	2,00 to 3,50
SLM-40-200-10	43	40	38	4,0	38,00	23,25	20,0 *	8,0	0,75	0,75 to 1,75
SLM-40-200-20	43	40	38	4,0	39,00	23,25	20,0 *	8,0	1,75	2,00 to 3,50
SLM-50-25-10-F (B42)	53	50	48	4,0	20,50	5,75	2,5	8,0	0,75	0,75 to 1,75
SLM-50-25-20-F (B42)	53	50	48	4,0	21,50	5,75	2,5	8,0	1,75	2,00 to 3,50
SLM-50-100-10 (B40)	53	50	48	4,0	28,00	13,25	10,0 *	8,0	0,75	0,75 to 1,75
SLM-50-100-20 (B40)	53	50	48	4,0	29,00	13,25	10,0 *	8,0	1,75	2,00 to 3,50
SLM-50-150-10 (B40)	53	50	48	4,0	33,00	18,25	15,0 *	8,0	0,75	0,75 to 1,75
SLM-50-150-20 (B40)	53	50	48	4,0	34,00	18,25	15,0 *	8,0	1,75	2,00 to 3,50
SLM-50-200-10 (B40)	53	50	48	4,0	38,00	23,25	20,0 *	8,0	0,75	0,75 to 1,75
SLM-50-200-20 (B40)	53	50	48	4,0	39,00	23,25	20,0 *	8,0	1,75	2,00 to 3,50
SLM-60-30-10 (-F)	64	60	58	4,0	23,25	7,50	3,0	9,0	0,75	0,75 to 1,75
SLM-60-30-20 (-F)	64	60	58	4,0	24,25	7,50	3,0	9,0	1,75	2,00 to 3,50
SLM-60-40-10 (-F)	64	60	58	4,0	24,25	8,50	4,0	9,0	0,75	0,75 to 1,75
SLM-60-40-20 (-F)	64	60	58	4,0	25,25	8,50	4,0	9,0	1,75	2,00 to 3,50
SLM-80-30-10 (-F)	84	80	77	4,0	23,25	7,50	3,0	9,0	0,75	0,75 to 1,75
SLM-80-30-20 (-F)	84	80	77	4,0	24,25	7,50	3,0	9,0	1,75	2,00 to 3,50
SLM-80-40-10 (-F)	84	80	77	4,0	24,25	8,50	4,0	9,0	0,75	0,75 to 1,75
SLM-80-40-20 (-F)	84	80	77	4,0	25,25	8,50	4,0	9,0	1,75	2,00 to 3,50
SLM-80-50-10 (-F)	84	80	77	4,0	25,25	9,50	5,0	9,0	0,75	0,75 to 1,75
SLM-80-50-20 (-F)	84	80	77	4,0	26,25	9,50	5,0	9,0	1,75	2,00 to 3,50
SLM-92-40-10 (-F)	97	92	89	4,0	26,25	9,50	4,0	9,0	0,75	0,75 to 1,75
SLM-92-40-20 (-F)	97	92	89	4,0	27,25	9,50	4,0	9,0	1,75	2,00 to 3,50
SLM-92-50-10 (-F)	97	92	89	4,0	27,25	10,50	5,0	9,0	0,75	0,75 to 1,75
SLM-92-50-20 (-F)	97	92	89	4,0	28,25	10,50	5,0	9,0	1,75	2,00 to 3,50
SLM-92-60-10 (-F)	97	92	89	4,0	28,25	11,50	6,0	9,0	0,75	0,75 to 1,75
SLM-92-60-20 (-F)	97	92	89	4,0	29,25	11,50	6,0	9,0	1,75	2,00 to 3,50
SLM-119-40-10 (-F)	125	119	116	4,0	28,25	9,50	4,0	10,0	0,75	0,75 to 1,75
SLM-119-40-20 (-F)	125	119	116	4,0	29,25	9,50	4,0	10,0	1,75	2,00 to 3,50
SLM-119-50-10 (-F)	125	119	116	4,0	29,25	10,50	5,0	10,0	0,75	0,75 to 1,75
SLM-119-50-20 (-F)	125	119	116	4,0	30,25	10,50	5,0	10,0	1,75	2,00 to 3,50
SLM-119-60-10 (-F)	125	119	116	4,0	30,25	11,50	6,0	10,0	0,75	0,75 to 1,75
SLM-119-60-20 (-F)	125	119	116	4,0	31,25	11,50	6,0	10,0	1,75	2,00 to 3,50
All dimesions in mm!	Other	sleeves/	dimensions	s on reque	st! CA	D Data shee	ets on www	.thoptec.de	e and on "T	raceParts".

Legend					
Size A:	max. outside dimension	Size D:	diameter of the nipples	Size G:	flange thickness or fan height
Size B:	fan size	Size E	overall height of the fan sleeve	Size H:	height of the nipples
Size C:	min. inside dimension	Size F:	height of the fan sleeve without nipples	Size S:	clearance of the nipples



#### Standard hole pattern / measurements for mounting panels and housing walls

the plug-in fan sleeves of the SLM type are ideal for retrofitting of existing devices, since the plug-in nipples can be pulled through the existing standard holes in the housing wall and no changes to the hole cut-out are required. Optionally, a fan protection EMC sheet metal or an insect screen can be mounted together with the plug-in fan sleeve.

Fan sleeves type SLM (see page 9)





**Mounting information** 

them without tools out on the backside.

The plug-in fan sleeves type SLM are compatible with the standard hole cut-out in the mounting panel or housing wall.

First of all pull the sleeve over the flange of the fan. Then plug in the four nipples through the drilled holes of the mounting panel and pull

Inside of the fan sleeves your fan feels comfortable and keeps silence. Simply the best: Take screws out, put in fan with fan sleeve. Done!

#### Fan guard EMI-shield (see page 12)



#### Α dimensions of the hole pattern В X for SLM-25... 20,0 2,8 for SLM-30... 24,0 2.8 32,0 for SLM-40... 4,3 Form/ dimensions of for SLM-50... 40,0 / 42,0 4,3 Ø X are depending on the ⊲ for SLM-60... 50.0 4,3 manufacturers of fans 4,3 for SLM-80... 71,5 В for SLM-92... 82,5 4,3 Ø for SLM-119... 105,0 4,3

All dimensions in mm!

### **Guard grills**



Plastic (PA6 / PA66)

black (other colours on request)

Fire resistance:

Material:

**Colour:** UL94-V-2 Equals guideline: RoHS 2015/863/EU and EG 1907/2006 (REACH) The guard grills can simply plugged into the pegs from the fan sleeves type LM.



Е X-Y A F Х Δ മ C 4 Ø G В dimension B Article number: SG 40 01 **B**xx for fan size 50

Article

fan size

**type code 01** = dimension A as small as possible. **type code 02** = dimension A as big as possible, makes sure that hole-cut out 3

(plug and turn mounting) is completely covered by the guard grill.

Article no.	А	В	С	D	E	F	G
SG-25-01	27,0	20,0	25,0	10,0	12,1	7,0	2,0
SG-25-02	31,0	20,0	25,0	10,0	12,1	7,0	2,0
SG-30-01	32,0	24,0	30,0	14,0	12,1	7,0	2,0
SG-30-02	36,0	24,0	30,0	14,0	12,1	7,0	2,0
SG-40-01	42,0	32,0	40,0	18,0	12,6	7,5	2,5
SG-40-02	46,0	32,0	40,0	18,0	12,6	7,5	2,5
SG-50-01-B40	52,0	40,0	50,0	24,0	13,1	8,0	2,5
SG-50-01-B42	52,0	42,0	50,0	24,0	13,1	8,0	2,5
SG-50-02-B40	56,0	40,0	50,0	24,0	13,1	8,0	2,5
SG-50-02-B42	56,0	42,0	50,0	24,0	13,1	8,0	2,5
SG-60-01	62,0	50,0	60,0	27,0	15,1	8,5	2,5
SG-60-02	66,0	50,0	60,0	27,0	15,1	8,5	2,5
SG-80-01	82,0	71,5	80,0	30,0	15,1	8,5	2,5
SG-80-02	89,0	71,5	80,0	30,0	15,1	8,5	2,5
SG-92-01	94,0	82,5	92,0	30,0	15,1	8,5	2,5
SG-92-02	101,0	82,5	92,0	30,0	15,1	8,5	2,5
SG-119-01	121,0	105,0	119,0	42,0	16,6	9,0	3,0
SG-119-02	128,0	105,0	119,0	42,0	16,6	9,0	3,0
	All dimensio	ons in mm! C	AD Data sheets o	n www.thoptec.de	and on "TracePar	ts".	

### Fan guard-EMI-shields



Material: Material thickness: Equals guideline:

stainless steel (spring V2A) material no. 1.4310/AISI 301 0,2 mm RoHS 2015/863/EU and EG 1907/2006 (REACH)

The premium fan guard EMI-shields are manufactured in etching technique. The use of fan guard EMI-shields ensures the typically desireable condition that technical equipment does not disturb each other by unwanted electronic or electromagnetic effects. On a test an improvement regarding EMI-tightness could be determined overall the frequency range, in peaks up to approximately 50 %.

Additionally fan guard EMI-shields function as a touch protection and/ or prevent the absorption of filter materials while existing just one wide opening in the housing box. The fan guard EMI-shields can be mounted either at the inside or at the outside of the housing wall. The **inside installation** has the **advantage** that the fan sleeve squeezes directly the fan guard EMI-shields onto the bare inside wall or by using a plastic-case onto the metallic coated inside wall. The fan guard EMI-shields seal up the fan opening in techniques of electromagnetic compliance. The thin grill made from stainless steel takes care of **EMI-protection** and a **maximum of air circulation** at the same time.

Quite different by comparison with a use of a plastic or a customary guard grill or a perforation in the housing box, an **essential noise alteration** by the fan guard EMI-shield is almost **not existing** when the fan is working.



#### Type RE

round hole perforation in offset pattern

Free air flow rate approximately at 75 %

Installation possible in combination with fan sleeve type LM!





#### **Type SE** hexagon perforation in offset pattern

Free air flow rate approximately at 85 %

Installation possible in combination with fan sleeve type LM!



### Fan guard-EMI-shields



#### Type SH

hexagon perforation in offset pattern

Free air flow rate approximately at 85 %

Installation possible in combination with fan sleeve type SLM, but also by using the four drills and fix it with customary screws or rivets. Dimension of A is a little smaller/ max. as big as the fan.



Because of the etching techniques special sizes, individual texts or logos are possible without having significant additional costs or efforts! **We will give the necessary support if there are any questions in etchings techniques!** 

Article number		nber:	LE	в –	40 -	RE / SE / SH		- 2	25	— Bx	x
			Artic	le 1	fan size	ty	ре	hole d in 1/	iameter 10 mm	dimens for fan s	sion B size 50
Article	no.	Α		В	С		C	E		F	G
LEB-25	-RE-15	27,0	)	20,0	R 1,75	1	,5	2,00		0,2	-
LEB-25	-SE-15	27,0	)	20,0	R 1,75	1	,5	1,75		0,2	-
LEB-25-SH-15		25,0	)	20,0	R 3,00	1	,5	1,75		0,2	Ø 2,8
LEB-30-RE-20		32,0	)	24,0	R 2,10	2	,0	2,50		0,2	-
LEB-30	-SE-20	32,0	)	24,0	R 2,10	2	,0	2,25		0,2	-
LEB-30	-SH-20	30,0	)	24,0	R 3,00	2	,0	2,25		0,2	Ø 3,5
LEB-40	-RE-25	42,0	)	32,0	R 2,40	2	,5	3,00		0,2	-
LEB-40	-SE-25	42,0	)	32,0	R 2,40	2	,5	2,75		0,2	-
LEB-40	-SH-25	40,0	)	32,0	R 4,00	2	,5	2,75		0,2	Ø 4,8
LEB-50	-RE-30-B40	52,0	)	40,0	R 2,40	3	,0	3,50		0,2	-
LEB-50	-SE-30-B40	52,0	)	40,0	R 2,40	3	,0	3,25		0,2	-
LEB-50	-SH-30-B40	50,0	)	40,0	R 5,00	3	,0	3,25		0,2	Ø 4,8
LEB-50	-RE-30-B42	52,0	)	42,0	R 2,40	3	,0	3,50		0,2	-
LEB-50	-SE-30-B42	52,0	)	42,0	R 2,40	3	,0	3,25		0,2	
LEB-50	-SH-30-B42	50,0	)	42,0	R 5,00	3	,0 3,25			0,2	Ø 4,8
LEB-60	-RE-35	62,0	)	50,0	R 2,70	3	,5	4,00		0,2	-
LEB-60	-SE-35	62,0	)	50,0	R 2,70	3	,5	3,75		0,2	-
LEB-60	-SH-35	60,0	)	50,0	R 5,00	3	,5	3,75		0,2	Ø 5,0
LEB-80	-RE-35	82,0	)	71,5	R 3,20	3	,5	4,00		0,2	-
LEB-80	-SE-35	82,0	)	71,5	R 3,20	3	,5	3,75		0,2	-
LEB-80	-SH-35	80,0	)	71,5	R 4,25	3	,5	3,75		0,2	Ø 5,0
LEB-92	-RE-40	94,0	)	82,5	R 3,20	4	,0	4,50		0,2	-
LEB-92	-SE-40	94,0	)	82,5	R 3,20	4	,0	4,25		0,2	-
LEB-92	2-SH-40	92,0	)	82,5	R 4,75	4	,0	4,25		0,2	Ø 5,0
LEB-11	9-RE-50	121,	0	105,0	R 4,20	5	,0	5,50		0,2	-
LEB-11	9-SE-50	121,	0	105,0	R 4,20	5	,0	5,30		0,2	-
LEB-11	9-SH-50	119,	0	105,0	R 7,00	5	,0	5,30		0,2	Ø 5,5
Legend	A I:	ll dimesio	ns in n	nm! C,	AD Data sheets	on www.tł	noptec.de	and on "Tracel	Parts".		
Size A:	max. outside dimension	Size C:	radius	EMI-shield	drilled hole	Size E:	distance holes on	between EMI-shield	Size G:	diameter E drilled hole	MI-shield
Size B:	distance between plug- in pegs/ nipples	Size D:	diame	ter holes on	EMI-shield	Size F	height/ tł material	nickness of			

#### Insect sreens





A		1011100	how
Aru	cie	num	per:

Article fan size

Type codes: **SF** for fan sleeves type LM **SN** for plug-in fan sleeves type SLM

dimension B for fan size 50

**Bxx** 

Article no.	Α	В	С	D							
ISG-25-SF	27,0	20,0	R 3,5	3,5							
ISG-25-SN	27,0	20,0	R 3,5	2,6							
ISG-30-SF	33,0	24,0	R 3,5	4,0							
ISG-30-SN	33,0	24,0	R 3,5	2,6							
ISG-40-SF	43,0	32,0	R 4,0	4,5							
ISG-40-SN	43,0	32,0	R 4,0	4,0							
ISG-50-SF-B40 / B42	53,0	40,0 / 42,0	R 4,5	4,5							
ISG-50-SN-B40 / B42	53,0	40,0 / 42,0	R 4,5	4,0							
ISG-60-SF	64,0	50,0	R 7,0	5,0							
ISG-60-SN	64,0	50,0	R 7,0	4,0							
ISG-80-SF	84,0	71,5	R 6,0	6,0							
ISG-80-SN	84,0	71,5	R 6,0	4,0							
ISG-92-SF	97,0	82,5	R 6,5	6,0							
ISG-92-SN	97,0	82,5	R 6,5	4,0							
ISG-119-SF	125,0	105,0	R 7,5	8,0							
ISG-119-SN	125,0	105,0	R 7,5	4,0							
	All dimensions in mm! CAD Data sheets on www.thoptec.de and on "TraceParts".										
Legend:											
Size A: max. outside dimension	Size B: distance between p	blug-in Size C: radius	insect screen Size D: dia	ameter insect screen							

### Coarse dust filter

Material:Coarse dust filter FL100Filter class:G2 DIN EN 779Material thickness:approximately 5 mmFire resistance:self-extinguishing DIN 53438 F1Equals guideline:RoHS 2015/863/EU and EG 1907/2006 (REACH)The installation of the coarse dust filters is possible in combination with guard grills.



Article	no.		Α		E	3			С			D
GSF-25-01			25,0	C	20,0		R 2,5				5,0	
GSF-30-01			30,0		24	1,0			R 3,0			5,0
GSF-40-01			40,0		32	2,0		R 3,0				5,0
GSF-50	)-01-B40	50,0			40,0			R 3,0				5,0
GSF-50-01-B42		50,0			42,0				R 3,0			5,0
GSF-60	)-01	60,0			50	0,0			R 3,5			5,0
GSF-80	)-01	80,0		71,5			R 4,0			5,0		
GSF-92	2-01	92,0		C	82,5		R 4,5				5,0	
GSF-11	19-01		119	0	10	5,0			R 5,5			5,0
		All d	limensic	ns in mm!	CAD Data sh	eets d	on www.th	optec.de and	on "TraceF	Parts".		
Legend:												
Size A:	max. outside dime	nsion Si	ize B:	distance betw pegs/ nipples	een plug-in		Size C:	radius coars filter drilled h	e dust iole	Size D:	height/ thi material	ckness of



### With our CO2 Laser we are able to cut out variable contours from various materials/ filter materials, foam materials and seal materials etc. (see page 27).

#### For Info!

### Lamella- and safety rivets

Material:Plastic (PA6)Colour:black (other colours on request)Fire resistance:UL94-V-0Equals guideline:RoHS 2015/863/EU and EG 1907/2006 (REACH)





LN-36-01

Safety rivets Article no. SN-36-01

Attention! Only valid and available for fan sleeve types LM-40-xx to LM-92-xx

CAD Data sheets on www.thoptec.de and on "TraceParts".

### Speaker fasteners



Material: Colour: Hardness: Temperature resistance: Fire resistance: Equals guideline: TPE (Thermoplastic elastomer) black approximately 65° Shore A from -40 to +100° C UL94-V-0 RoHS 2015/863/EU and EG 1907/2006 (REACH)

The speaker fastening elements are available in two different versions.

#### Type SN

with plug-in nipples to push/ pull through drilled holes.

Same function as the fan sleeve type SLM, please look for more



info on page 9-10.

#### **Type SF**

with plug-in pegs for a very quick plug-in turn or plug-in push/ pull mounting style, including drilled holes to fix guard grills etc.

holes to fix guard grills etc.

SLM, please look for more infos on page 4-7.



All available accessories for the fan sleeves type LM-50-xx-xx-B42 will fit to the speaker fasteners according type SF.



Article no.	S	Panel thickness	With the speaker fastening elements you are able to install small round speakers with a diameter of 50 mm such as the Digisound FE5050 or the VISATON K50WP
LSBE-50-SN-10	0,75	0,75 to 1,50	
LSBE-50-SN-20	1,75	2,00 to 3,50	<ul> <li>Speakers can be fixed without tools, screwless, quick, simple and safe.</li> </ul>
LSBE-50-SF-10	1,00	0,75 to 1,25	<ul> <li>Lower installation costs due to shorter installation times and not any longer needed screws.</li> </ul>
LSBE-50-SF-20	2,00	1,50 to 2,50	Prolongates lifetime of speakers while protecting against vibrations.
A	ll dimens	ions in mm! Oth	per sizes on request CAD Data sheets on www.thontec.de.and.on_TraceParts"

### Radial blower fasteners



Material: **Colour:** Hardness: Temperature resistance: Fire resistance: **Equals guideline:** 

TPE (Thermoplastic elastomer) black approximately 65 °Shore A from -40 to +100° C UL94-V-0 RoHS 2015/863/EU and EG 1907/2006 (REACH)



Article number:	RLBS -	120	20	10 or 20
	Article	height of radial blower dimension A in 1/10 mm i.e. 120 = 12 mm	gap between blower/ panel dimension B in 1/10 mm i.e. 20 = 2 mm	panel thickness: 10 = from 0,75 to 1,25 mm 20 = from 1,50 to 2,50 mm

Type RLBB \	with a drilled hole		
H=A+B+2	A-A \$\$\$4,5 \$\$ \$\$\$01 \$\$	9 THOPTEC 11,3 16,8	

Article number:



dimension A in 1/10 mm i.e. 120 = 12 mm

dimension B in 1/10 mm i.e. 20 = 2 mm

	Standard types / dimensions												
Size A	12,0	15,0	20,0	22,0	25,0	27,0	30,0	33,0	40,0				
Size B	2,0	3,0	4,0	5,0	6,0	8,0	10,0						
	All dimensions in mm! Other sizes on request! CAD Data sheets on www.thoptec.de and on "TraceParts".												
Legend:	Legend:												

Size A: height of radial blower in mm

Size B: gap between radial blower and mounting panel

### Mounting styles and accessories



There are available two different types of radial blower fasteners with various distance dimensions depending on design heights of established radial blowers. To fix the radial blowers you always need a pair of fastening elements. For being able to fix radial blowers with elastic fastening elements you must provide the mounting panel or housing wall either with drilled holes, 8-shaped hole cut-outs or forced in pins. For sealing the vacuum and pressure area, accessories like seal rings are available.



Radial blowers can be fixed screwless and without tools in a very easy, quick and safe way by using our radial blower fasteners.

Mounting styles											
	Type RLBB fasteners with a drilled hole need to be plugged onto a forced-in pin on the mounting panel with dimensions of $3,0 \times 6,0$ mm, with or without threads.										
	Type RLBS fasteners with plug-in peg can be fixed easy by plugging into a slightly chamfered hole (diameter 5,5mm) in the mounting panel										
3	or by pl 8-shaped hole of 1 push or p	ugging in the perforation, the mountin ull them into	e peg into a first into the g panel and the smaller	e larger d then hole.							
	Dimen	sions of	hole cut-	outs							
R	А	C1	C2	R							
	6,5	7,5	5,2	1,0							

#### Attention!

By adjusting the size A and the size of radius R the resistance of power to mount and dismount the radial blower fasteners can be altered.

Accessories / seal rings								
	The single-sided self-bonding seal rings can be attached to the mounting plate or the radial blowers to seal the vacuum and pressure area.							
	The seal rings are available in various diameters, thicknesses of materials and different materials.							
	<b>standard material:</b> cellular rubber (EPDM 15) single-sided self-bonding.							
Article number:								

#### Article number:



#### Order example

Seal ring with	34,0 44,0
	2,0
Article no.	= [

4,0 mm diameter inside 4,0 mm diameter outside 2,0 mm material thickness **DR-340-440-20** 

#### For Info

With our CO2 Lasers we are able to cut out variable contours from various materials/ filter materials, seal materials etc. (see page 27).

### Hard disk sleeves



Material: Colour: Hardness: Temperature resistance: Fire resistance: Equals guideline: TPE (Thermoplastic elastomer) black approximately 65 °Shore A from -40 to +100° C UL94-V-0 RoHS 2015/863/EU and EG 1907/2006 (REACH)



Hard disk sleeves HDM-25-070-10 and HDM-25-070-20 are specially developed for 7 mm high SSD devices!

Article	no.	Α	В	С	D	Е	F	G	Н	H S Panel thickn				
HDM-25	5-070-10	73,4 *	10,0	7,0	5,0	1,5	16,0	10,0	3,5	5	0,75 to 1,25			
HDM-25	5-070-20	73,4 *	10,0	7,0	5,0	1,5	16,0	10,0	4,5	5	1,5 to 2,5			
HDM-25	5-095-10	73,4 *	12,5	9,5	5,0	1,5	16,0	10,0	3,5	5	1,0	0,75 to 1,25		
HDM-25	5-095-20	73,4 *	12,5	9,5	5,0	1,5	16,0	10,0	4,5	5	2,0	1,5 to 2,5		
HDM-35	5-254-10	106,1 *	29,4	25,4	6,0	2,0	23,0	15,0	3,5	3,5 1,0 0,75 to 1,25				
HDM-35	5-254-20	106,1 *	29,4	25,4	6,0	2,0	23,0	15,0	4,5	;	2,0	1,5 to 2,5		
	All dimens	sions in mm.	Othe	r hard disk s	leeves or	request	CAD L	Data sheet	s on wu	vw.th	noptec.de and	d on "TraceParts".		
Legend	: * dimen	sion A ref	ers to size	after the s	sleeve v	vas pushe	ed/ pull	ed over	the hc	ard o	disk!			
Size A:	width outside	e	Size D:	diameter of the plug-in peg SizeG: depth outside										
Size B:	height outsid	de	Size E	gap betwee	gap between hard disk/ panel			Size	H: he	height of the plug-in peg				
Size C:	height inside	9	Size F:	depth overa	all			Size	S: cl	clearance plug-in peg				

### Mounting information



Recommended cut out dimensions for housing boxes or mounting frames.

With the elastic hard disk sleeves you can fix hard disks without tools in a very quick and safe way. Therefore the housing boxes or mounting frames need to be manufactured/ adjusted accordingly (see recommended cut-out and mounting examples). To assemble the hard disks with housing boxes or mounting frames you always need a pair of hard disk sleeves.





Recommended cut-out for housing boxes and mounting frames.

	Α	В
for HDM-25	5,2 + 0.2	0,5
for HDM-35	6,2 + 0.2	1,0

#### **Mounting information:**

Both hard disk sleeves will be pushed/ pulled over the hard disk, until the inside pins of the sleeve will match to the drilled holes of the hard disk.

Please bear in mind that the pins are justified downwards.

Then the plug-in pegs of the sleeves need to be pushed into the conical cut-outs, until they have been snapped in.

#### Attention!

By adjusting the size of radius R1 and the dimension of B the resistance of power to mount and dismount the hard disk sleeves can be altered.



#### **PCB-fasteners**



Material: **Colour:** Hardness: **Temperature resistance:** Fire resistance: Equals guideline:

TPE (Thermoplastic elastomer) black approximately 65° Shore A from - 40 to +100° C UL94-V-0 RoHS 2015/863/EU and EG 1907/2006 (REACH)

А

⊲

А

മ

А

Δ

£

G

В

G

в

Ċ

Т

Ċ



10 = for panel thickness from 0,75 to 1,25 mm 20 = for panel thickness from 1,50 to 2,50 mm

10 oder 20

A-A

b S

A-A

D

()

 $\mathbf{O}$ 

Article no.	Α	В	С	D	Е	F	Н	S	Article no.	Α	В	С	D	F	G	Н	S
SES-16-50-30-10	5,0	8,0	1,4	5,0	3,0	2,5	17,9	1,0	EES-16-50-10	5,0	8,0	1,4	5,0	2,5	10,0	17,9	1,0
SES-16-60-30-10	6,0	8,0	1,4	5,0	3,0	2,5	18,9	1,0	EES-16-60-10	6,0	8,0	1,4	5,0	2,5	10,0	18,9	1,0
SES-16-80-30-10	8,0	8,0	1,4	5,0	3,0	2,5	20,9	1,0	EES-16-80-10	8,0	8,0	1,4	5,0	2,5	10,0	20,9	1,0
SES-16-100-30-10	10,0	8,0	1,4	5,0	3,0	2,5	22,9	1,0	EES-16-100-10	10,0	8,0	1,4	5,0	2,5	10,0	22,9	1,0
SES-16-50-30-20	5,0	8,0	1,4	5,0	3,0	2,5	18,9	2,0	EES-16-50-20	5,0	8,0	1,4	5,0	2,5	10,0	18,9	2,0
SES-16-60-30-20	6,0	8,0	1,4	5,0	3,0	2,5	19,9	2,0	EES-16-60-20	6,0	8,0	1,4	5,0	2,5	10,0	19,9	2,0
SES-16-80-30-20	8,0	8,0	1,4	5,0	3,0	2,5	21,9	2,0	EES-16-80-20	8,0	8,0	1,4	5,0	2,5	10,0	21,9	2,0
SES-16-100-30-20	10,0	8,0	1,4	5,0	3,0	2,5	23,9	2,0	EES-16-100-20	10,0	8,0	1,4	5,0	2,5	10,0	23,9	2,0
SES-16-50-40-10	5,0	8,0	1,4	5,0	4,0	2,5	18,9	1,0	EEB-16-50	5,0	8,0	1,4	2,0	-	10,0	14,4	-
SES-16-60-40-10	6,0	8,0	1,4	5,0	4,0	2,5	19,9	1,0	EEB-16-60	6,0	8,0	1,4	2,0	-	10,0	15,4	-
SES-16-80-40-10	8,0	8,0	1,4	5,0	4,0	2,5	21,9	1,0	EEB-16-80	8,0	8,0	1,4	2,0	-	10,0	17,4	-
SES-16-100-40-10	10,0	8,0	1,4	5,0	4,0	2,5	23,9	1,0	EEB-16-100	10,0	8,0	1,4	2,0	-	10,0	19,4	-
SES-16-50-40-20	5,0	8,0	1,4	5,0	4,0	2,5	19,9	2,0									
SES-16-60-40-20	6,0	8,0	1,4	5,0	4,0	2,5	20,9	2,0									
SES-16-80-40-20	8,0	8,0	1,4	5,0	4,0	2,5	22,9	2,0	The needed to	ols fo	r man	ufactı	uring t	the PC	CB fas	teners	5
SES-16-100-40-20	10,0	8,0	1,4	5,0	4,0	2,5	24,9	2,0	are de	esigne	d in m	nodula	ar con	struc	tion.		
SEB-16-60-30	6,0	8,0	1,4	2,0	3,0	5,0	15,4	-									
SEB-16-80-30	8,0	8,0	1,4	2,0	3,0	5,0	17,4	-	We are able	to real	ize ve	ery ea	sy var	ious d	dimen	sions	
SEB-16-100-30	10,0	8,0	1,4	2,0	3,0	5,0	19,4	-	of	dista	nces a	accor	ding s	ize A.			
SEB-16-60-40	6,0	8,0	1,4	2,0	4,0	5,0	16,4	-									
SEB-16-80-40	8,0	8,0	1,4	2,0	4,0	5,0	18,4	-		F	Please	e cont	act!				
SEB-16-100-40	10,0	8,0	1,4	2,0	4,0	5,0	20,4	-									

All dimensions in mm! CAD Data sheets on www.thoptec.de and on "TraceParts".

### Mounting informations / hole cut-outs



For being able to fix PCBs with our elastic PCB fastening elements you must provide the mounting panel or housing wall either with drilled holes, 8-shaped hole cut-outs or forced in pins.

The mounting styles of the elements are depending on the type of PCB. The PCB fasteners can be fixed either by pulling the fasteners over the PCB edges or by drilled holes in the printed circuit board.

PCBs can be fixed screwless and without tools in a very easy, quick and safe way by using our PCB fasteners.

Mounting styles							
C.	The corner elements will be fixed by pulling the fasteners over the PCB edges.						
	The plug-in elements will be plugged into the drilled hole and pulled out on the backside of a printed circuit board.						
	Types of SES and EES fasteners with plug-in pegs can be fixed easy by plugging into a slightly chamfered hole (diameter 5,5mm) in the mounting panel.						
3	or by plugging-in the peg into a 8-shaped perforation, first into the larger hole of the mounting panel and then push or pull them into the smaller hole.						
	Types of SEB and EEB fasteners with a drilled hole need to be plugged onto a forced-in pin on the mounting panel with dimensions of 3,0 x 6,0mm, with or without threads.						



#### Attention!

By adjusting the size of dimension A and radius R the resistance of power to mount and dismount the hard disk sleeves can be altered.

Dimensions of hole cut-outs								
Α	C1	C2	R					
6,5 7,5 5,2 1,0								
All dimensions in mml								

### Universal mounting elements



Material: Colour: Hardness: Temperature resistance: Fire resistance: Equals guideline: TPE (Thermoplastic elastomer) black approximately 65 °Shore A from -40 to +100° C UL94-V-0 RoHS 2015/863/EU and EG 1907/2006 (REACH)



On request the universal mounting elements are also available in various dimensions.



All dimensions in mm! Other sizes on request! CAD Data sheets on www.thoptec.de and on "TraceParts".

### ISO 9001 Certification



# CERTIFICATE

ALL-CERT Gesellschaft für Zertifizierungen mbH hereby certifies that the company



Thoptec Entwicklungs & Vertriebs GmbH Elkofener Weg 22 85567 Grafing-Schammach

has introduced and uses a quality management system in accordance with

#### DIN EN ISO 9001:2015

for the area of application

development, manufactoring and sales of customized injection moulded parts, and laser cutting.

The recertification has yielded documentary evidence that these requirements have been met.

This certificate is valid from:

14.09.2021 to 13.09.2024

Certificate registration no.: 301362

Oberlaindern, 13.09.2021

Certifying authority

Date of first certification: 10.09.2015



ALL-CERT Gesellschaft für Zertifizierungen mbH Am Higner eld nz - 83656 Ober an dem info@all-cert.de - www.all-cert.de

### You name it! We make it!

We dispose of injection moulding machines for small as well as for bigger parts with closing forces up to 100 tons.



On request we are able to support our clients in developing and designing their customized injection moulded parts by our own CAD department.

According to your specific needs in terms of use, material properties, surface and colour we are in the position to produce high quality injection moulded parts.

Advantages by using the smaller machines for sundries:

By using these machines the tool holder takes over the function of the master form. The tool size can be reduced and therefore tool expenses drop down essentially.

The machines are working with a considerable improved level of energy consumption and are equipped with a self contained cooling system that enables a resource-saving production.

Do not hesitate to call us or send us your CAD data sheets, drawings or samples. We submit an offer based on prices for tool costs and parts for various production batches.

Examples for manufactured parts:



Lens holder with inside thread



Special screw M10 x 22



Clip on coarse dust filter holder



Ergo transmitter with holder

Choke holder



Dust protection cover

LED-illuminated push-button

#### Laser cutting and engraving

With our high-quality large size CO2 Laser we are able to cut out variable contours from various materials/ filter materials, foam materials and seal materials etc.



Foam materials such as for packaging etc. and filter materials can be cut out precisely without fraying.



Seals made of various materials and also cellular rubber, even single-sided self-bonding can be cut out by a hair's breadth.



Foils and films made such as made by Lexan ®, Hostaphan ®, Mylar ® etc. can be cut out and/ or perforated, then being bended on the perforation.



By using different plastics such as PMMA (acrylic, Plexiglas ®), polycarbonate, polystyrene, polyoxymethylene, polyester, acrylonitrile butadiene styrene etc. plates, front panels or various other things can be cut out or engraved.



Also timber, wood-based material, cardboard packaging, paper, cartons, textiles, leather and various other materials can be cut out or engraved in a very detailed way.

Our customers benefit from a clean, non-contacted and accurate laser service portfolio up to 1540x1120mm, with a high-level working precision and quality.



### **Distributors & partners**

You can order all articles directly from us or from our dealers, mentioned down below.



### telefax: +49 2166 5508-90

www.evg.de

phone: +44 1493 6686-22 telefax: +44 1493 6686-23

sales@gelmec.co.uk www.gelmec.co.uk

### **Distributors & partners**

You can order all articles directly from us or from our dealers, mentioned down below.



### Don't screw, just plug!

